Ln/Fe-doped Sr₂TiO₄ Layered Perovskites: Effect of synthesis method and composition on physical-chemical and catalytic properties in oxidative coupling of methane <u>Pavlova S.N.¹</u>, Gorkusha A.S.², Tsybulya S.V.^{1,2}, Nartova A.V.¹, Rogov V.A.¹, Isupova L. A.¹

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Introduction. Oxidative coupling of methane (OCM) – a potential direct route to produce C ₂ hydrocarbons	Morphology (Field Emission Scanning Electron Microscope (FE-SEM))
$\begin{array}{rcl} \mathbf{4CH_4} + \mathbf{O_2} &\rightarrow \mathbf{2C_2H_6} + \mathbf{2H_2O} \\ \mathbf{2C_2H_6} + \mathbf{O_2} \rightarrow \mathbf{2C_2H_4} + \mathbf{2H_2} \end{array}$	La _{0.1} Sr _{1.9} TiO ₄ 5%La/Sr ₂ TiO ₄ (sol-gel) (impregnation)
OCM simplified scheme Heterogeneous-homogeneous	$\succ La_{0,1}Sr_{1,9}TiO_4:$



reacion

>Activation of CH_4 in CH_3^* over active oxygen on the catalyst surface

 $> CH_3^*$ coupling in the gas phase $\rightarrow C_2H_6$

 $>C_2H_6$ oxidative dehydrogenation to ethylene on the catalyst surface centers

Nonselective oxidation of CH_4 in CO_x decreases the yield of C_2 -hydrocarbons \rightarrow the desing of new active and selective catalysts is the actual problem

Introduction. Layered strontium titanates – perspective catalysts for OCM



Sr₂TiO₄ structure:

consists of SrTiO₃ and SrO alternating layers

 $_{a}$ > highly thermal and chemical stable

- \succ flexible structure \rightarrow substitution of Sr or/and Ti positions
 - \rightarrow tuning concentration of surface defects, active oxygen species \rightarrow tailoring the OCM catalyst activity

The aim: To study the impact of the cations nature partially replacing Sr (La, Nd, Pr) or Ti (Fe) and the method of their introduction in



*La*₂*O*₃ particles upto 200 nm

>5%La/Sr₂TiO₄: La₂O₃ particles upto 300 nm and agglomerates upto 1µ

Sol-gel method provide high Ln oxide dispersion





H₂-Temperature Programmed Reduction





 > Three temperature region of oxygen forms reduction: 300-500°C –weakly bound oxygen; 500-650°C and 650-850°C – surface and bulk oxygen
 > La(Nd)SrTi → mainly surface lattice oxygen and bulk oxygen
 > PrSrTi and SrTiFe→ large amount of weakly bound oxygen reduced at 300-500°C

Catalysts activity in Oxidative Coupling of Methane

Testing: 45% CH₄ in air(CH₄: $O_2 \sim 4$); GHSV - 75000 h⁻¹; 850-900°C 30 35 40 45 50 55 60 65 70 <u>Ln-Sr, TiO</u> $Sr_2 II_{1-y} Fe_y O_4$ 25 2Theta \succ La and Nd > Fe doping >multiphase, Ln nature influences Sr₂Fe_{0.3}Ti_{0.7}O₄ doped sol-gel Pr/Sr₂TiO₄(impregnation) leads to lowering phase composition samples are the r_{0.1}Sr_{1.9}TiO4(sol-gel) the activity due Sr2Fe_{0.2}Ti_{0.8}O4 Nd/Sr₂TiO₄(impregnation) most active due > La, Nd: formation intermediate to large amount Nd_{0.1}Sr_{1.9}TiO₄ (sol-gel) to the presence Sr₂Fe_{0.1}Ti_{0.9}O₄ appearance of $Ln_xSr_{1-x}TiO_3$ La/Sr₂TiO₄(impregnation) of surface lattice weakly bound .a_{0.1}Sr_{1.9}TiO₄ (sol-gel) ➢ Pr ³⁺: formed only layered Sr₂TiO₄ oxygen promotes oxygen favoring Sr₂TiO₄ (sol-gel) $Sr_{x+1}Ti_{x}O_{3x+1}$ 2 4 6 8 10 12 14 \mathbf{C}_{2} forming and 2 4 6 8 10 12 14 C2 Yield (ethane+ethylene) % CO_x formation Yield C2 (ethane+ethylene) high oxides > Ln³⁺ partially incoporate in dispersion perovskite high dispersion of Ln oxides Conlusion

> all samples contain *Ln* oxides

50

60

Ln are not embedded in
Sr₂TiO₄

20

10

 $\frac{Sr_2Ti_{1-y}Fe_yO_4(y=0-0.3)}{(sol-gel)}$

- all samples are single phase layered perovskites
- changed lattice parameters evidence Fe incorporation into strontium titanate structure
- Higher yield of C2 over La and Nd-doped sol-gel samples links with high oxides dispersion and the presence of oxygen forms having optimal bound energy.
- Decreasing yield of C2 in the case of Fe and Pr-doped samples is due to weakly bound oxygen forms facilitating CO_x formation.