$MoO_3 + Sm_2O_3$ oxide mixture





Mechanism of Ln₂MoO₆ (Ln = La, Nd, Sm) Phase **Formation from a Mechanically Activated Oxide Mixture** Baldin E. D., Vorobieva G.A., Kolbanev I. V.,

Shlyakhtina A. V.

N.N. Semenov Federal Research Center for Chemical Physics, Russian Academy of Sciences, Moscow, Russia

ABSTRACT

The structure and polymorphism of compounds in the 1:1 molar range of the Ln_2O_3 -MoO₃ system, i.e., Ln_2MoO_6 , have attracted attention since the middle of the last century and it has been shown that oxymolybdates have a layered tetragonal structure in the case of large rare earth cations La, Pr, Nd, and oxymolybdates of heavy REE crystallise in the scheelite structural type [1]. It is well known that solid state synthesis requires long term high temperature annealing with intermediate grinding in the temperature range of 900-1100 °C. At the same time, the volatility of molybdenum oxide and its rather low melting and sublimation temperatures of 801°C and ~600°C, respectively, must be taken into account. These factors can lead to a change in the composition of the samples. For this reason, it is important to study the synthesis of REE oxymolybdates at temperatures lower than 600 °C. Previously, the possibility of obtaining some molybdates $Ln_{10}Mo_2O_{21}$ (Ln = La, Y, Er) with a high content of Ln_2O_3 at room temperature has been demonstrated [2]. Mechanoactivation of a mixture of initial oxides is known to result in either mechanosynthesis of compounds or formation of nanosized oxides, affecting the mechanism of compound phase formation during subsequent annealing. The mechanism of phase formation of oxymolybdates Ln_2MoO_6 (Ln = La, Nd, Sm) from nano-sized precursors with increasing temperature has not been investigated.

METHODS

• The starting oxides Ln_2O_3 (Ln = La, Nd, Sm) and MoO₃ were

725 °C

650 °C

510 °C

400 °C



$10MoO_3 + 9La_2O_3$ oxide mixture





- preheated to remove water and carbon dioxide. Then oxide mixture was ground to a nanoscale state in a SPEX8000 ball mill for an 60 min.
- The m/a mixture was then analyzed by differential scanning calorimetry (DSC) using a NETZSCH STA 449C instrument (50-1000°C, heating rate 10°C/min, Al2O3 crucible) in an oxygen atmosphere to identify thermal effects associated with phase synthesis.
- The structure of the phases before and after exoeffects was determined by X-ray diffraction. XRD patterns were obtained at room temperature using a Rigaku Smartlab SE diffractometer (Cu Kα radiation, 40 kV, 50 mA) in continuous mode. The range of angles was $2\theta = 10-70^\circ$, step 0.1°, scanning rate 5°/min.

RESULTS

- When synthesis from m/a precursors, La and Nd oxymolybdates are tetragonal, Sm — monoclinic scheelite.
- Synthesis of oxymolybdates R₂MoO₆ (R = La, Nd, Sm) proceeds with the formation of intermediate phases: In all cases, the formation of the $1Ln_2O_3$:3MoO₃ phase was observed. In the $10MoO_3 + 9La_2O_3$ system, the formation of LAMOX ($1La_2O_3$: $2MoO_3$) was noticed.
- The annealing time of the powders at high temperatures was significantly reduced and the evaporation of molybdenum oxide was avoided.

References

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Contacts: baldin.ed16@physics.msu.ru +7 (495) 939 73 11